



LNP™ THERMOCOMP™ Compound CX05470

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound CF-1004 ZS

Product reorder name: CX05470

LNP THERMOCOMP CX05470 is a compound based on Polystyrene resin containing 20% Glass Fiber.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	660	kgf/cm ²	ASTM D 638
Tensile Stress, yld, Type I, 5 mm/min	520	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	520	kgf/cm ²	ASTM D 638
Tensile Strain, break	1.2	%	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	1.1	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	1.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	72200	kgf/cm ²	ASTM D 638
Flexural Stress	980	kgf/cm ²	ASTM D 790
Flexural Stress, yld, 1.3 mm/min, 50 mm span	920	kgf/cm ²	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	910	kgf/cm ²	ASTM D 790
Flexural Modulus	64600	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	66000	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	52	MPa	ISO 527
Tensile Stress, break, 5 mm/min	52	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1.1	%	ISO 527
Tensile Strain, break, 5 mm/min	1.1	%	ISO 527
Tensile Modulus, 1 mm/min	6800	MPa	ISO 527
Flexural Stress	85	MPa	ISO 178
Flexural Modulus, 2 mm/min	6320	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	15	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	3	cm-kgf/cm	ASTM D 256



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
IMPACT			
Multiaxial Impact	20	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	82	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	9	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	3	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	97	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	93	°C	ASTM D 648
CTE, -30°C to 30°C, flow	6.9E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	5.6E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	97	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	92	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.18	-	ASTM D 792
Density	1.18	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.06	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.1 - 0.4	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.2 - 0.5	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.07	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	250	°C
Front - Zone 3 Temperature	265 - 275	°C
Middle - Zone 2 Temperature	245 - 255	°C
Rear - Zone 1 Temperature	220 - 230	°C
Mold Temperature	40 - 65	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm